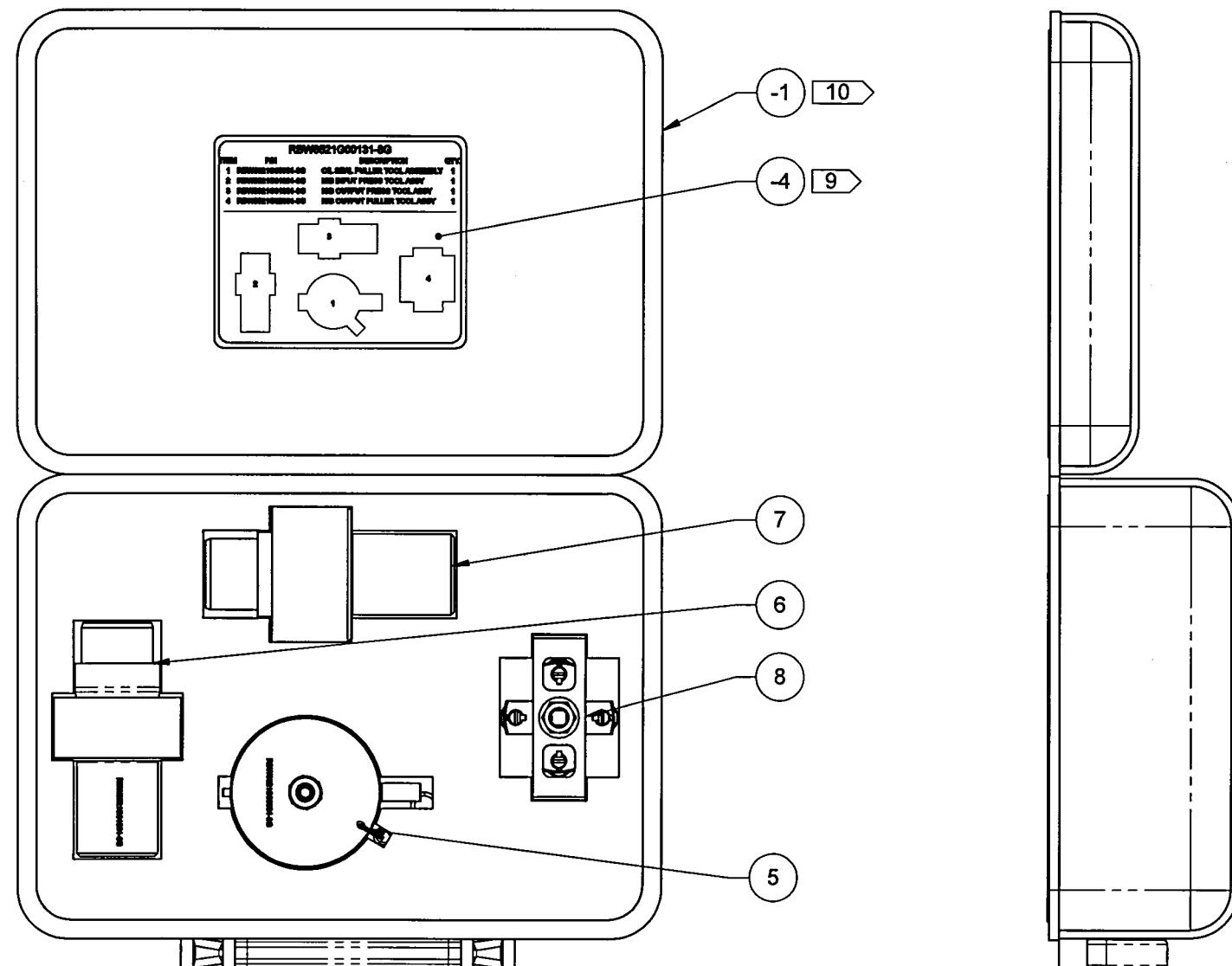


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6521G00131-8G-1	PACKAGING ASSY
-4	1	RBW6521G00131-8G-4	POSITION PLACARD
5	1	RBW6521G00531-8G	OIL SEAL PULLER TOOL ASSEMBLY
6	1	RBW6521G01031-8G	IGB INPUT PRESS TOOL ASSY
7	1	RBW6521G01831-8G	IGB OUTPUT PRESS TOOL ASSY
8	1	RBW6521G02331-8G	IGB OUTPUT PULLER TOOL ASSY
9	1	RB41011	DART PLACARD
10	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.



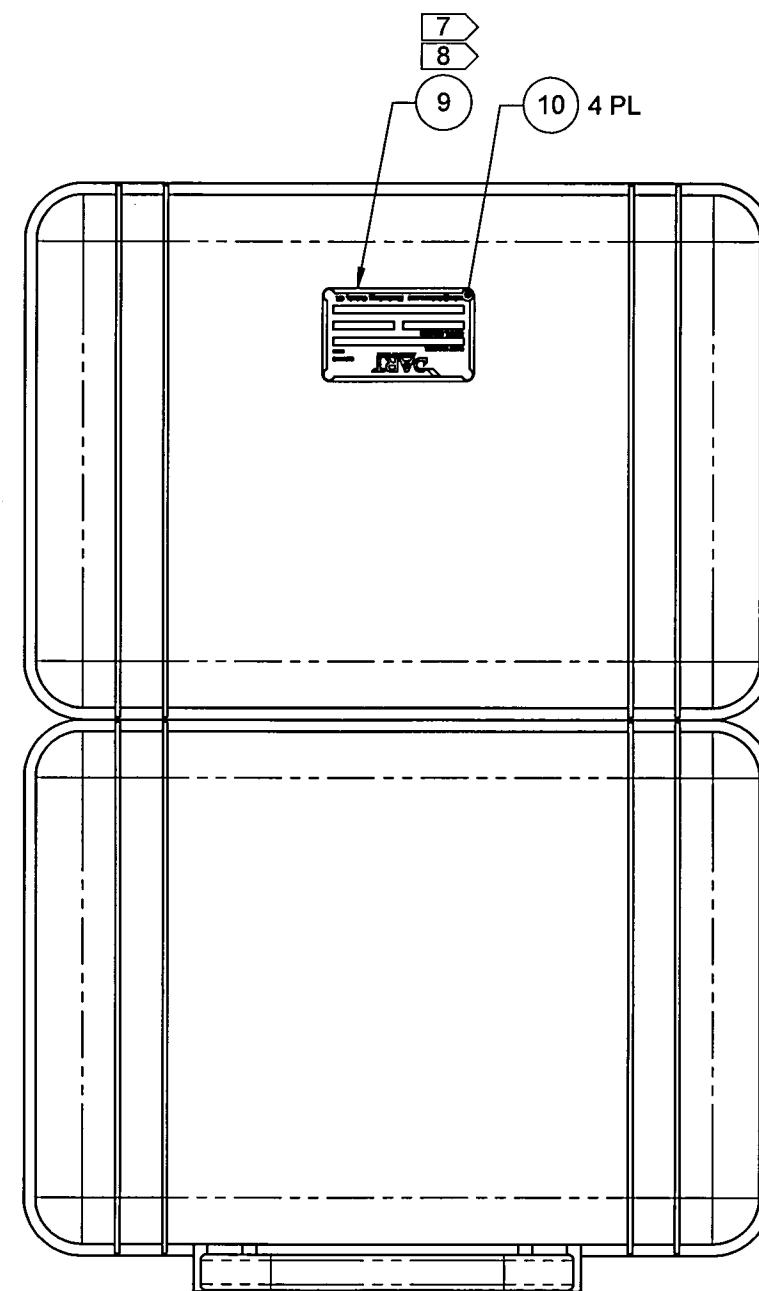
## NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

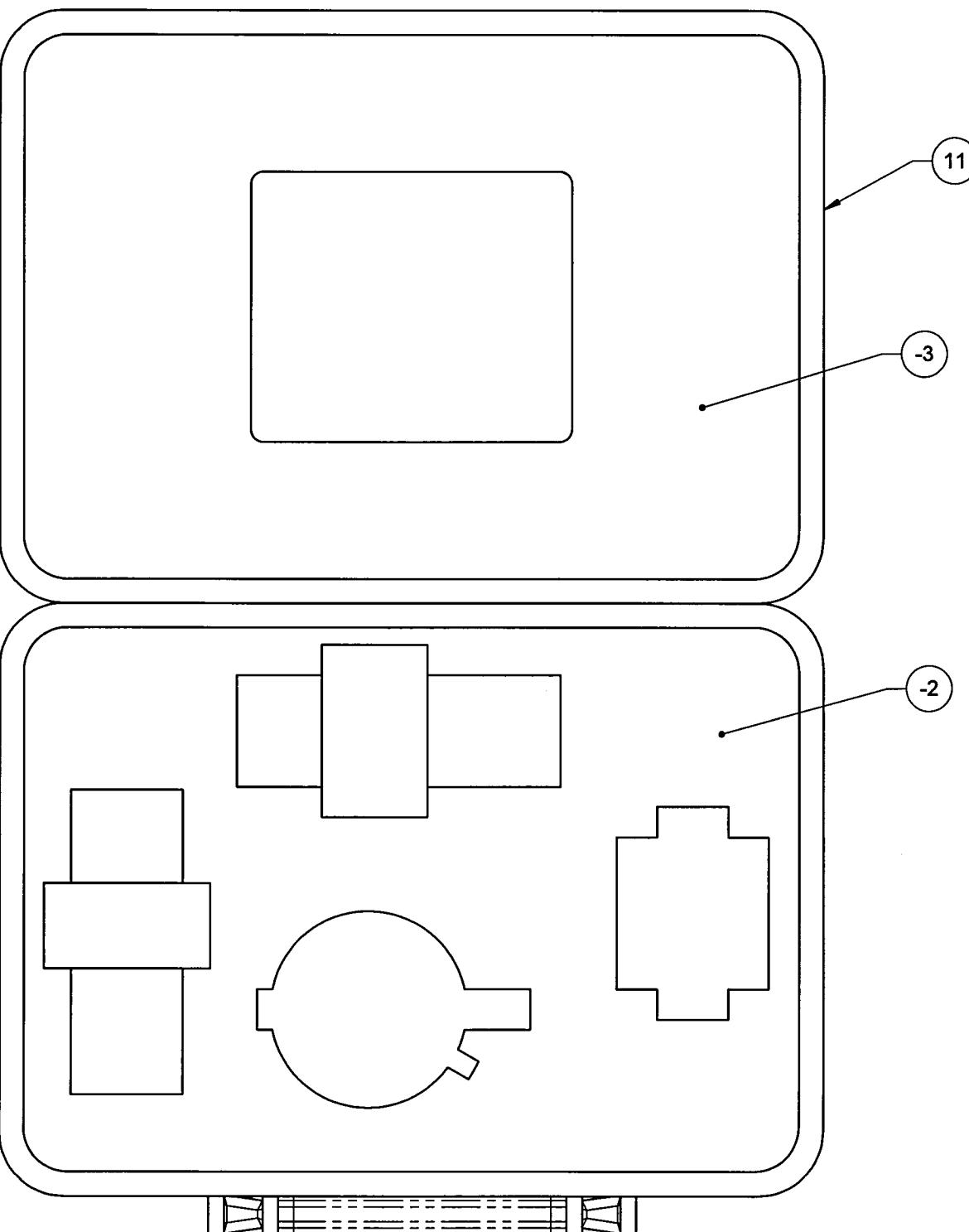
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
- 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINUM POP RIVETS
- 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
- 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RBW6521G00131-8G OIL SEAL INSTALLATION / REMOVAL KIT



A	NEW ISSUE	i8-545	VM	
REV.	DESCRIPTION		ECN #	BY
DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	VM			
CHECKED	VM			
MFG. APPR.	DP			
APPROVED	<i>MLee</i>	TOOL PART #	RBW6521G00131-8G	REV. A
				SHEET 1 OF 5
TITLE		SCALE		
OIL SEAL INSTALLATION / REMOVAL KIT		NTS		
DATE 8/20/2018				
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6521G00131-8G-2	BOTTOM FOAM
-3	1	RBW6521G00131-8G-3	TOP FOAM
11	1	PELICAN #APP-1450-E	PELICAN CASE 1450



## NOTES:

1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A

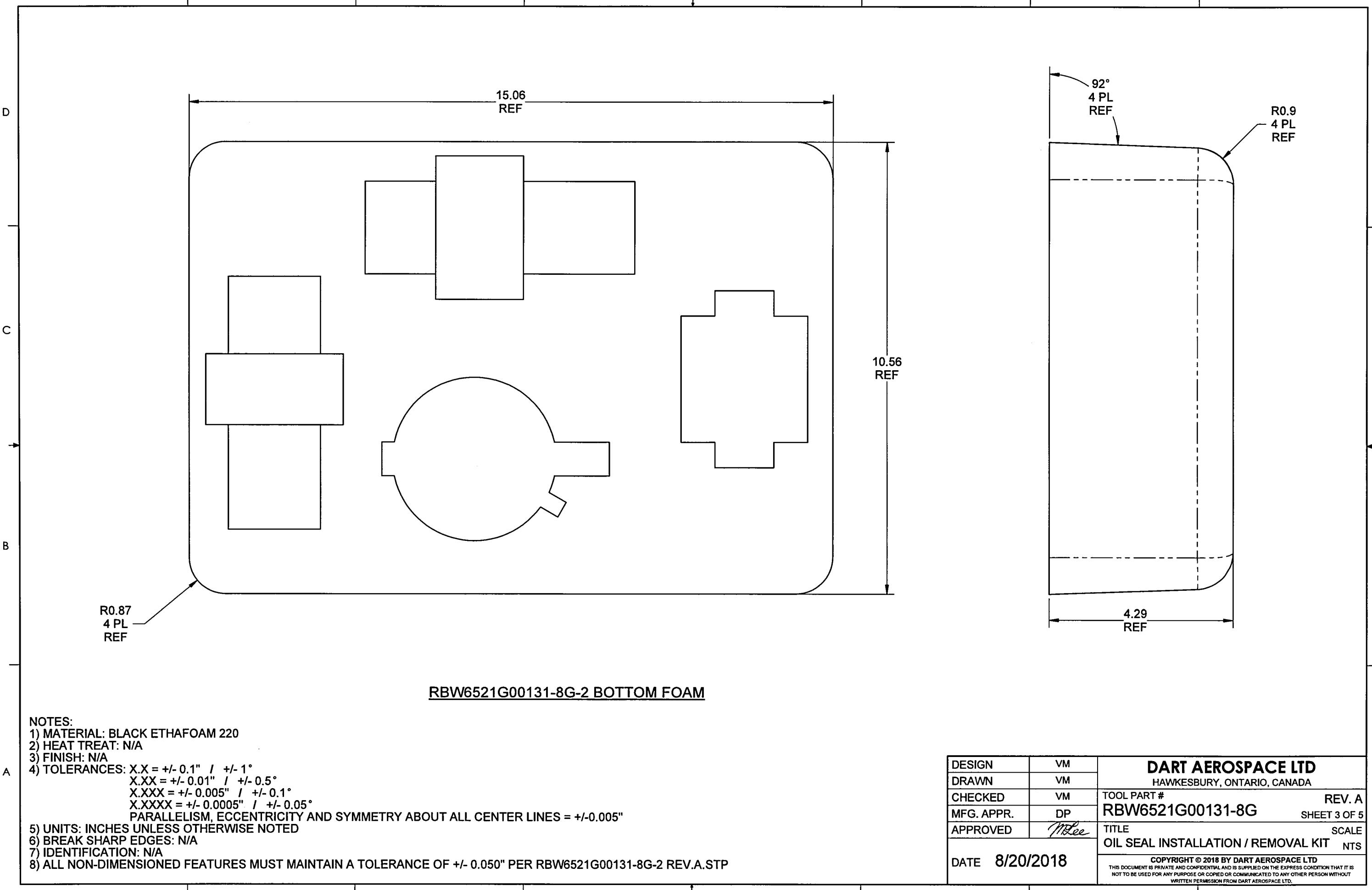
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°

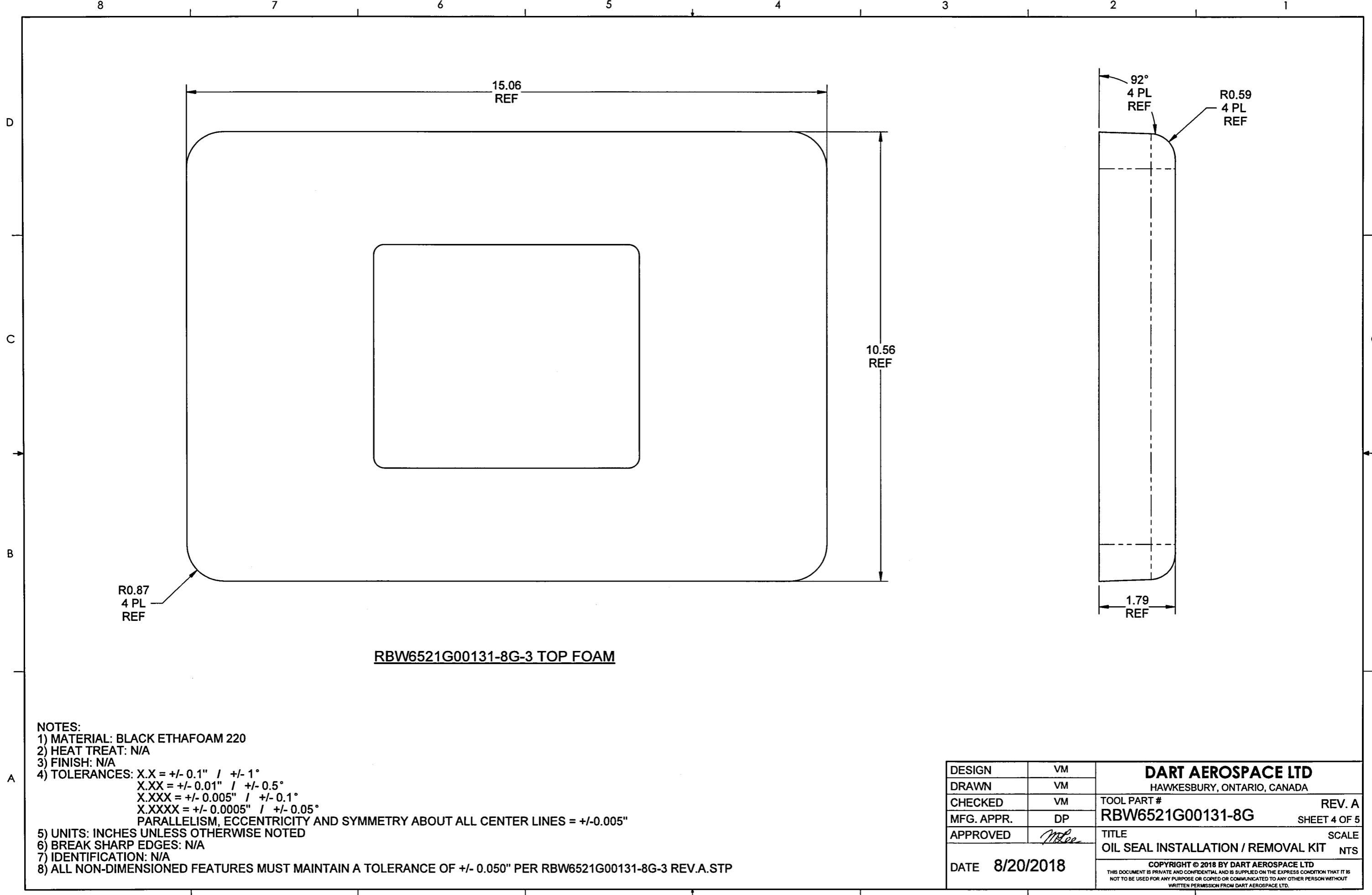
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) BREAK SHARP EDGES: N/A  
7) IDENTIFICATION: N/A

RBW6521G00131-8G-1 PACKAGING ASSY

DESIGN	VM	DART AEROSPACE LTD
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA
CHECKED	VM	TOOL PART #
MFG. APPR.	DP	RBW6521G00131-8G
APPROVED	<i>M Lee</i>	REV. A
		SHEET 2 OF 5
		TITLE
		SCALE
		OIL SEAL INSTALLATION / REMOVAL KIT NTS
DATE	8/20/2018	COPYRIGHT © 2018 BY DART AEROSPACE LTD
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		WRITTEN PERMISSION FROM DART AEROSPACE LTD.





8 7 6 5 4 3 2 1

D

D

C

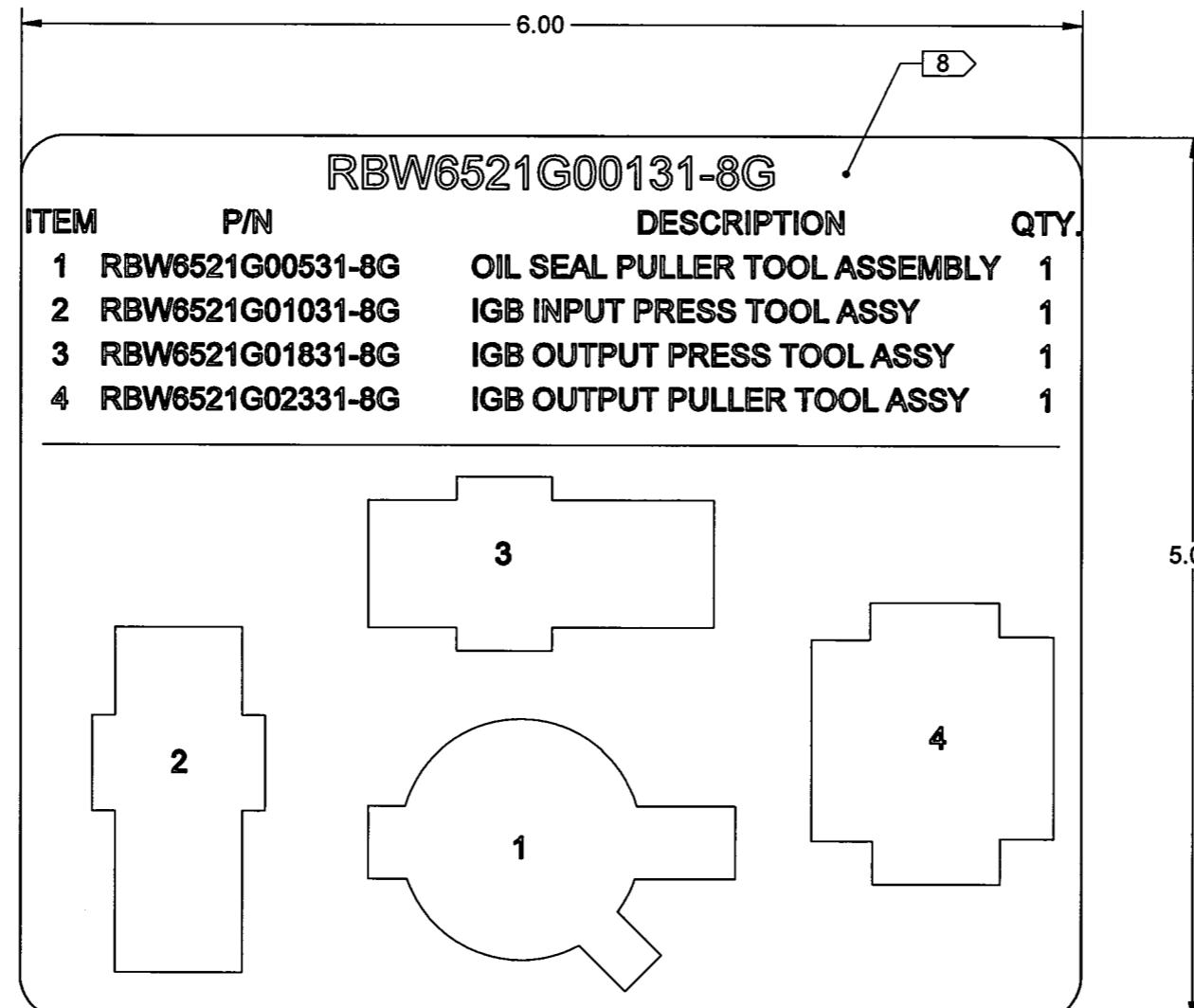
C

B

B

A

A



#### RBW6521G00131-8G-4 POSITION PLACARD

##### NOTES:

1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402 OR EQUIVALENT

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: N/A

7) IDENTIFICATION: N/A

8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA  TOOL PART #
DRAWN	VM	
CHECKED	VM	
MFG. APPR.	DP	
APPROVED	<i>M.Lee</i>	
DATE	8/20/2018	REV. A RBW6521G00131-8G SHEET 5 OF 5  TITLE SCALE OIL SEAL INSTALLATION / REMOVAL KIT NTS
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